

Work Order ID 89667

Wednesday, September 05, 2012 1:31:21 PM

89667

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Item ID: D350-727-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Wearplate, Longer Aft, LH/RH

Stop

NS2

Start Date: 8/29/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/30/2012 Req'd Qty: 2.00

2

Customer: CU-DAR001

Reference: RMA RA111412 - RETURN

Approvals: Process Plan: MF Date: 12-09-05 Tooling:

Date:

Run

Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D350-727	Rev A								

100

100

QC

Quality Control

Memo

INSPECT RA 111412 D 350-727-043 X 2 B#88976

DAS
0.00
16
8-5 11/08/07
CH6002KIT IS COMPLETE
NEEDS TO BE REPACKAGED WITH ORIGINAL BATCH NUMBERS
ADD NEW PAPERWORK AND LABELS

110

110

Packaging

Packaging

Identify as per dwg & Stock Location: Col 0.00

Memo

Rev C.

0.00

CH6002 JJ

2x _____ Sp
12-9-10,

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Accept

N900040100

Setup

Start

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Revision ID:

Item Name: Wearplate, Longer Aft, LH/RH

Stop

NS2

Start Date: 8/29/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/30/2012 Req'd Qty: 2.00

2

Customer: CU-DAR001

Reference: RMA RA111412

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

12/9/11 JH

12/9/11 JH

Picklist Print

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Work Order ID: 89667

Parent Item: D350-727-043

Parent Item Name: Wearplate, Longer Aft, LH/RH

Start Date: 8/29/2012

Required Date: 8/30/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM
VERF:EC

IPP REV:B 12.04.11 AS PER ECN 12-546 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-727-043		Manufactured	No				Each	0.0000		2			
Wearplate, Longer Aft, LH/RH											B	88976	

RA 111412 D350-727-043

B88976

Received @ Dart August 27th, 2012
Inspected@ Dart August 27th, 2012

Customer: ANDER GEOPHYSICS LTD
Customer Contact: TABITHA SMITH
Shipped from: OTTAWA ONT CANADA

Instructions for RA 111412 D350-727-043 B88976 CHG002

- Kit is complete
- Needs to be repackaged in new plastic bags. (please attach the original part & batch #'s)
- Needs new paper work and labels
- Needs new BATCH # to go back into stock

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: Date:

Work Order: _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>			
Part No. _____											
NCR No. _____											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear				General							
Bending	Bend	Grain	Ovalized	Pressure/Forced							
Centre Not Concentric to O/S	BOM/Route	Hardware	Over/Under tolerance	Temperature/Cure							
Cracks	Broken/Damaged	Inspection Incomplete	Part Incorrect	Weld							
Crushed/Crimped.	Burrs	Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled							
Cuffs	Contamination	Maintenance	Part Moved								
Heat Treat	Countersink	Mislabeled	Positioned Wrong								
Inspection Strip in Tube	Cut Too Short	Misread	Power Loss/Surge								
Ripples in Bend	Drill Holes	Offset									
Torque Waves in Extrusion	Drawing	Out of Calibration									
Turning Sequence	Finish	Out of Sequence									
Wave/Twist in Tube	Folio	Outside Dimensions									